

# Using Open Source Software to Build an Industrial-grade Embedded Linux Platform from Scratch

**SZ Lin (林上智)**

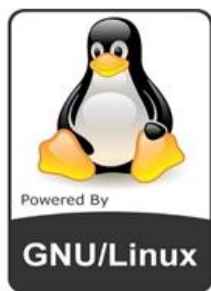
Embedded Linux Development Center,  
Software R&D Engineer

07/19, 2019

# About Me

## SZ LIN (林上智)

- Software Engineer at Moxa
- Cybersecurity Fundamentals Specialist
  - ISA/ IEC 62443
- Debian Developer
- Blog - <https://szlin.me>



# Industrial Embedded Linux Platforms

## Application



Smart  
Rail



Smart  
Grid



Smart  
Oil Field



Smart  
Transportation



Smart  
Factory



Smart  
Marine

### Edge Connectivity

Serial  
Connectivity



I/O  
Connectivity



Video  
Connectivity



### Industrial Computing

Embedded Computers



### Network Infrastructure

Industrial  
Ethernet



Industrial  
Wireless  
LAN



Industrial  
Routers



## Device



# Before Using Open Source Software

**Something You Should Know**



## Copyright

Copyright is a legal right, that grants the creator of an original work exclusive rights to determine whether, and under what conditions, this original work may be used by others

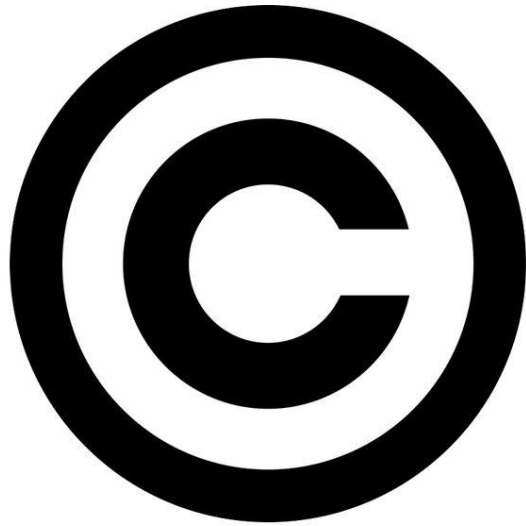
src: <https://en.wikipedia.org/wiki/Copyright>



## Patent

A patent gives its owner the right to exclude others from making, using, selling, and importing an invention for a limited period of time, usually twenty years.

src: <https://en.wikipedia.org/wiki/Patent>



## Copyright



Identify key recommended processes for effective open source management [1].



## Patent

openinventionnetwork®

It is a shared defensive patent pool with the mission to protect Linux [2].

# Processes, Tooling and Support



## OpenChain

Trust between entities in the supply chain

The OpenChain Project builds trust in open source by making open source license compliance simpler and more consistent



## SPDX [3]

Trust for software packages

Software Package Data Exchange (SPDX) is a file format used to document information on the software licenses under which a given piece of computer software is distributed.



## FOSSology [4]

Free scanning technology

FOSSology is an open source license compliance software system and toolkit





# Industrial/ Harsh Environments

Including smart rail, smart grid, intelligent transportation, factory automation, oil & gas, marine, and more



EN50155





# Target Application

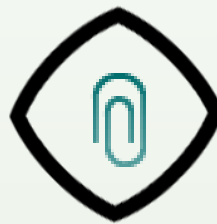
**Longevity + Stability + Security**



**Performance**



**Real-time**



**Resource  
Limited**



**Safety**

# Target Application

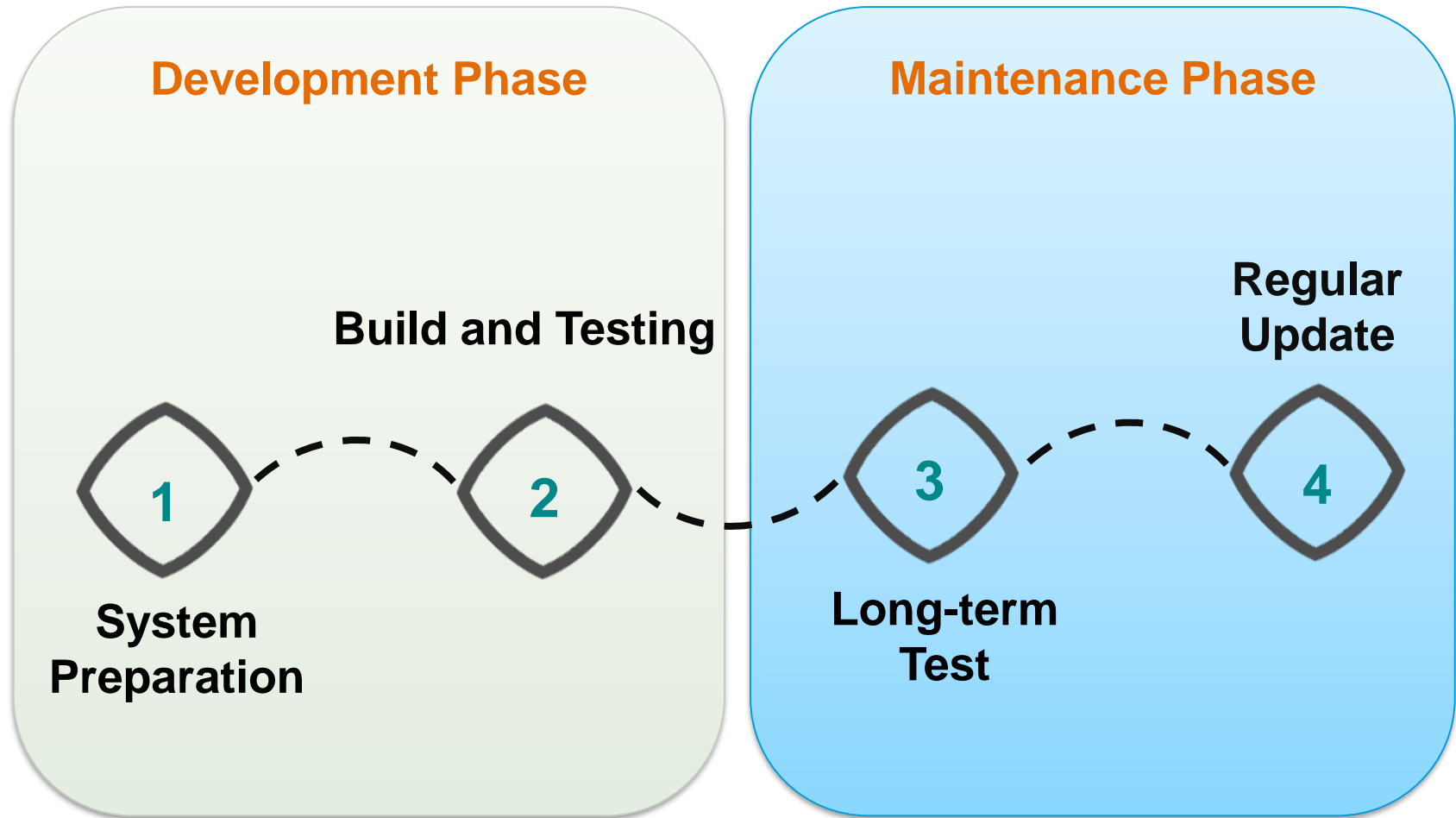
## Hardware



## Software



# Lifecycle of Industrial-grade Embedded Linux Platform



# Development Phase

**Design and development according to application**

GNU/ Linux

Root filesystem

User Applications

Init system

GNU C library

System call interface

Kernel

Bootloader

Architecture-dependent firmware

Hardware and peripheral devices

User Space

Kernel Space

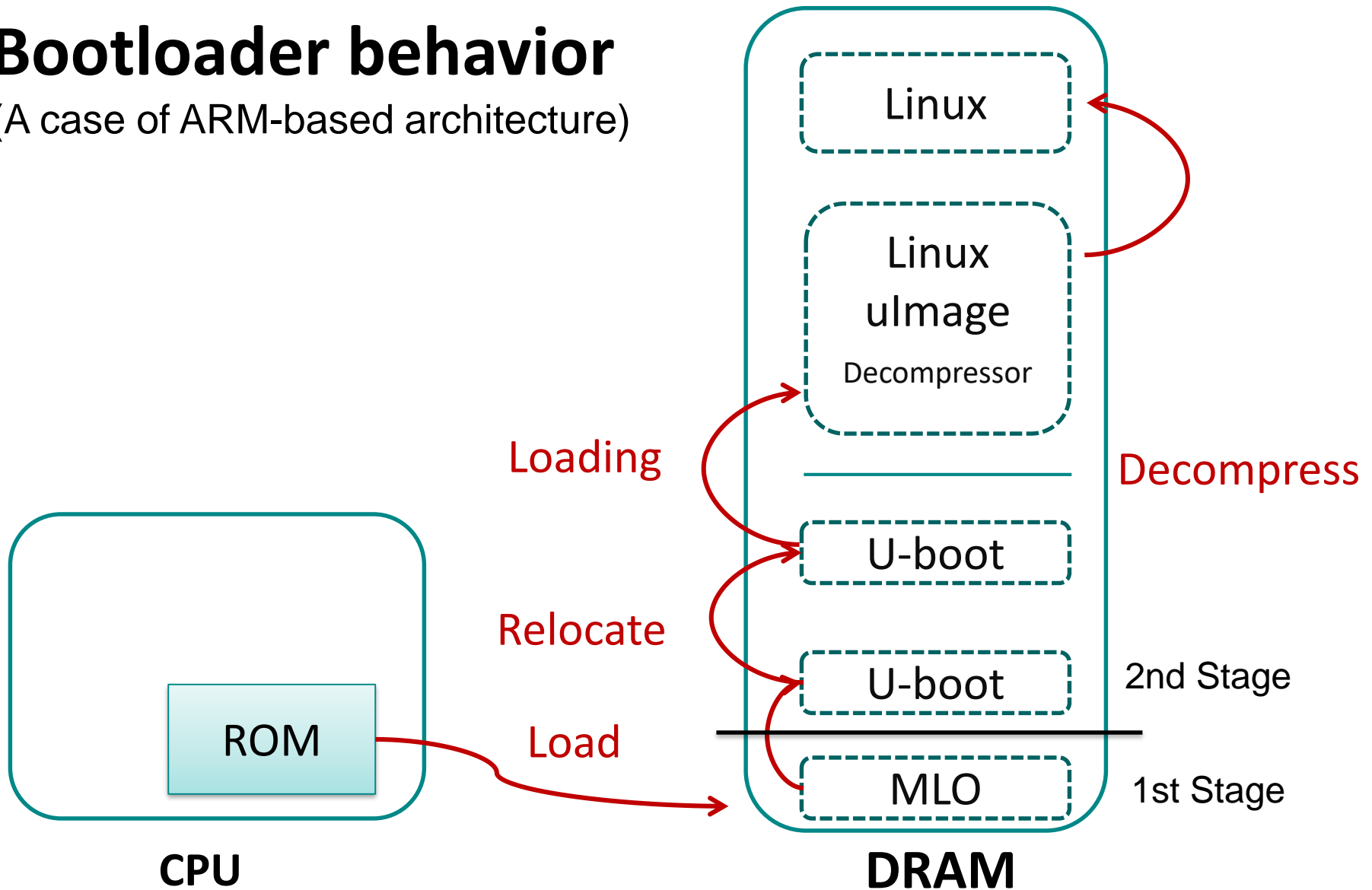
Toolchain



# Choose Proper Bootloader

# Bootloader behavior

(A case of ARM-based architecture)



Category	License	Supported Platforms	Supported UEFI	Maintainer
<b>Das U-Boot</b> [5]	GPL-2+	68k, ARM, Blackfin, MicroBlaze, MIPS, Nios, SuperH, PPC, RISC-V, x86 (on top of Coreboot)	Y	DENX Software Engineering
<b>Coreboot</b> [6]	GPL-2	IA-32, x86-64, ARMv7, ARMv8, MIPS, RISC-V, POWER8	Y	coreboot.org
<b>GRUB</b>	GPL-3	IA-32, x86-64, IA-64, ARM, PowerPC, MIPS and SPARC	Y	GNU Project
<b>rEFInd</b> [9]	GNU GPLv3, Modified BSD License (original program), additional components released under various licenses	x86, x86-64, or ARM64	Y	Roderick W. Smith

# Kernel Space

# Choose Proper Kernel

**Based on the application requirement**



# Linux Kernel Comparison Table

Category	Latest version	Target Application	Maintainer
<b>Linux kernel</b>	5.2	<ul style="list-style-type: none"><li>• Performance</li><li>• Resource Limited [12] [13]</li></ul>	Kernel.org
<b>Preempt RT kernel</b>	5.2	<ul style="list-style-type: none"><li>• Real-time</li><li>• Functional safety</li><li>• Resource Limited</li></ul>	Real Time Linux collaborative project

\*Real-time application [14][15]

# SoC Board Support Package Kernel

- **Kernel version depends on SoC vendors**
  - Well made but not well maintained
- **Contain lots of in-house patches**
  - Errata patches
  - Specific feature patches
  - ...
- **Different SoC might use different versions of kernel**
- **The lifetime is unsure**

# LTS: Long Term Stable Kernel <sup>[16]</sup>

## Longterm release kernels

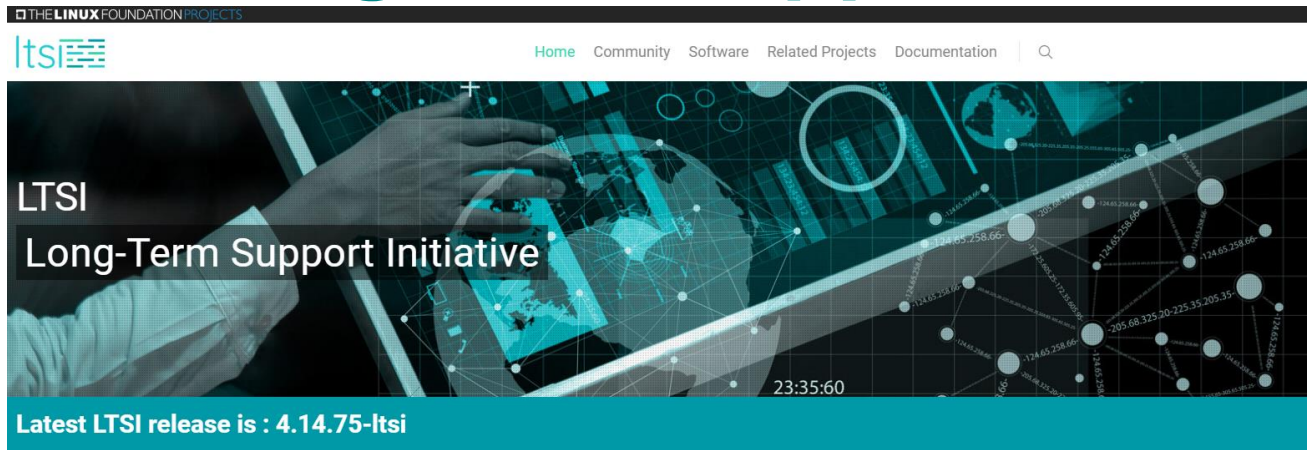
Version	Maintainer	Released	Projected EOL
4.19	Greg Kroah-Hartman	2018-10-22	Dec, 2020
4.14	Greg Kroah-Hartman	2017-11-12	Jan, 2020
4.9	Greg Kroah-Hartman	2016-12-11	Jan, 2023
4.4	Greg Kroah-Hartman	2016-01-10	Feb, 2022
3.16	Ben Hutchings	2014-08-03	Apr, 2020

## Extend software uptime for stable kernel

- Only accept bug fixes and security fixes

img: <https://www.kernel.org/category/releases.html>

# LTSI: Long Term Support Initiative [17]



- **Linux Foundation collaborative project**
  - Based on LTS
  - Add another chance to include further patches on top of LTS
  - Auto Test framework
  - Same lifetime with LTS (yearly release and 2 years life time)

ltsi

# CIP (Civil Infrastructure Platform) <sup>[19]</sup>

## CIVIL INFRASTRUCTURE PLATFORM

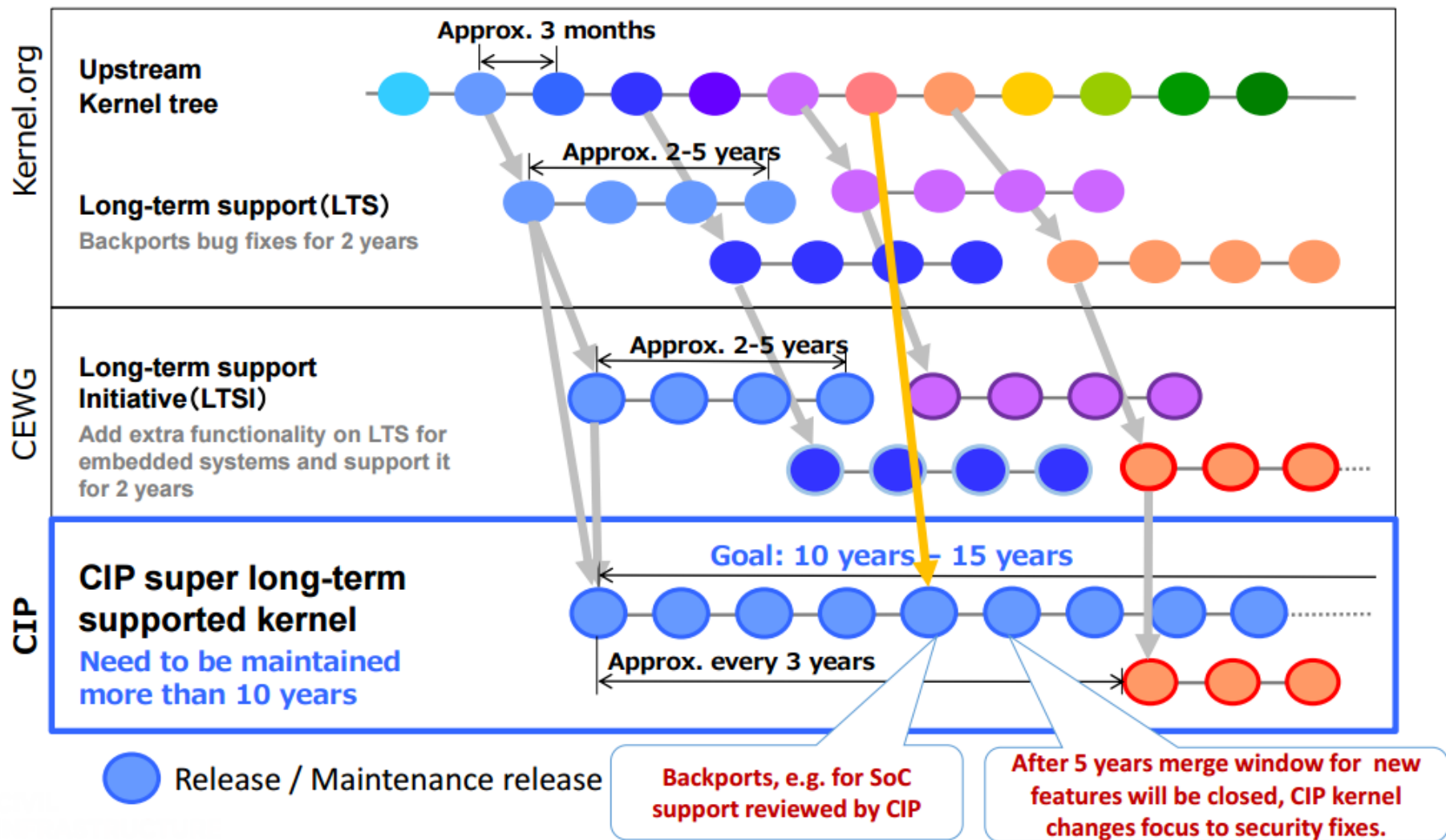
Establishing an open source base layer of industrial grade software to enable the use and implementation of software building blocks for civil infrastructure

- **Linux Foundation collaborative project**
  - Support kernel and **core package**
  - **Auto Test framework**
  - **Maintenance period**
    - 10 years and more (10-20 years)



CIVIL  
INFRASTRUCTURE  
PLATFORM





img: <https://wiki.linuxfoundation.org/civilinfrastructureplatform/cipconferences>

# Linux Kernel Source Comparison Table

Version	Maintenance Period (years)	Features	Latest Version	Supported Realtime kernel	Maintainer
<b>SoC BSP kernel</b>	?	Bug fixes	?	N	SoC vendor kernel team
<b>LTS kernel</b>	2 ~ ?	<ul style="list-style-type: none"> <li>• Bug fixes</li> <li>• Security fixes</li> </ul>	4.19	N	Kernel.org
<b>LTSI kernel</b>	2 ~ ?	<ul style="list-style-type: none"> <li>• Bug fixes</li> <li>• Security fixes</li> <li>• Specific features</li> <li>• New features</li> </ul>	4.14	N	LTSI
<b>CIP kernel</b>	10 +	<ul style="list-style-type: none"> <li>• Bug fixes</li> <li>• Security fixes</li> <li>• Specific features</li> <li>• New features</li> </ul>	4.19	Y	CIP

**Longevity + Stability + Security**

# Mutually Exclusive ?

**Performance**

**Real-time**

**Resource  
Limited**

**Safety**

# Multiple Kernel In Single Platform

**To fulfill multiple user scenarios**

# FIT (Flattened Image Tree)

(A case of ARM-based architecture)

- **Tree data structure**
- **Handle multiple types of image**
  - **kernel : kernel image**
  - **fdt : dtb file**
  - **ramdisk : root file system**
- **Image hashing**
  - **md5**
  - **sha1**
- **Image signing**
- **Each node in configurations has their image configuration in booting stage**



```

/dts-v1/;

/ {
    description = "Image file for the LS1043A Linux Kernel";
    #address-cells = <1>;

    images {
        kernel@1 {
            description = "ARM64 Linux kernel";
            data = /incbin/("./arch/arm64/boot/Image.gz");
            type = "kernel";
            arch = "arm64";
            os = "linux";
            compression = "gzip";
            load = <0x80080000>;
            entry = <0x80080000>;
        };
        fdt@1 {
            description = "Flattened Device Tree blob";
            data = /incbin/("./arch/arm64/boot/dts/freescale/fs1-ls1043a-rdb.dtb");
            type = "flat_dt";
            arch = "arm64";
            compression = "none";
            load = <0x90000000>;
        };
    };
    configurations {
        default = "config@1";
        config@1 {
            description = "Boot Linux kernel";
            kernel = "kernel@1";
            fdt = "fdt@1";
        };
    };
};

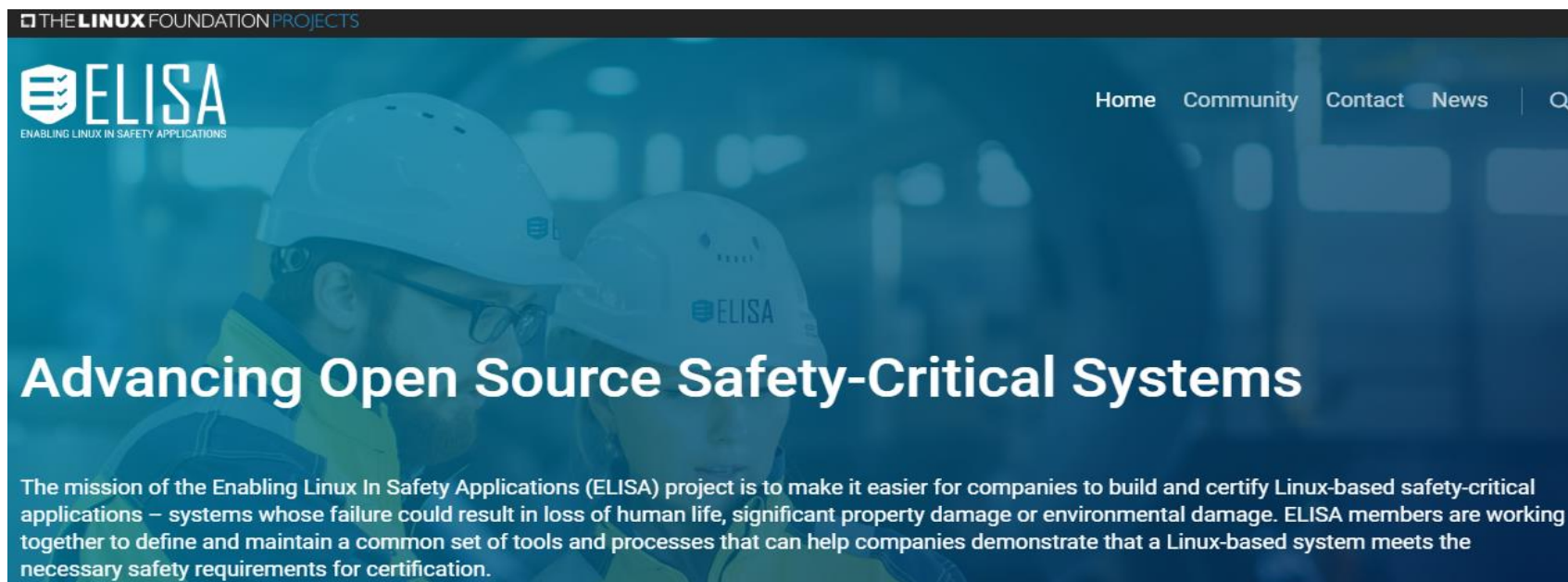
```

### More info.:

[http://git.denx.de/?p=u-  
boot.git;a=blob\\_plain;f=doc/ulmage.FIT/source\\_file\\_format.txt;hb=HEAD](http://git.denx.de/?p=u-boot.git;a=blob_plain;f=doc/ulmage.FIT/source_file_format.txt;hb=HEAD)

# User Space

# ELISA: Safety-Critical Systems [20]



- **Linux Foundation collaborative project**
  - **Build and certify Linux-based safety-critical applications**
  - **Define and maintain a common set of tools and processes**
    - SIL2LinuxMP [21] project and the Linux Foundation's Real-Time Linux project
  - **IEC 61508**

# Choose Proper C Library and Toolchain

# C Library and Toolchain Comparison Table

Category	License	Features	Target Application	Maintainer User
<b>glibc</b> [25]	LGPL 2.1	<ul style="list-style-type: none"> <li>• Stable ABI</li> <li>• Backward compatibility</li> <li>• Fully symbol versioning</li> <li>• Stack smashing protection/ heap corruption detection</li> <li>• Profiling</li> </ul>	<ul style="list-style-type: none"> <li>• Performance</li> <li>• Security</li> </ul>	GNU
<b>uClibc-ng</b> [26]	LGPL 2.1	<ul style="list-style-type: none"> <li>• No-MMU architecture support</li> <li>• Tiny size</li> </ul>	<ul style="list-style-type: none"> <li>• Resource Limited</li> </ul>	uclibc-ng.org
<b>Musl</b> [28]	MIT	<ul style="list-style-type: none"> <li>• Stable ABI</li> <li>• Backward compatibility</li> <li>• Stack smashing protection/ heap corruption detection</li> </ul>	<ul style="list-style-type: none"> <li>• Resource Limited</li> <li>• Security</li> </ul>	musl-libc.org

Other option [93]

\* Be aware of year 2038 problem [29]

Binary : 01111111 11111111 11111111 11110000

Decimal : 2147483632

Date : 2038-01-19 03:13:52 (UTC)

Date : 2038-01-19 03:13:52 (UTC)

# Year 2038 Problem <sup>[92]</sup>

- The `time_t` datatype is a data type in the ISO C library and kernel structure defined for storing system time values.
- **32-bit system can represent dates from**
  - Dec 13 1901
  - Jan 19th 2038
- It causes integer overflowing on **03:14:08 UTC 19 January 2038**

# Init System



# Init System Comparison Table

Category	License	C Library	User	Note
<b>busybox</b>	GPL 2.0	uClinux-ng Glibc musl	ProteanOS PiBox	Resource- limited application
<b>sysvinit</b>	GPL 2.0+	uClinux-ng glibc musl	Devuan	
<b>systemd</b>	LGPL 2.1+	glibc	Arch, CentOS, CoreOS, Debian, Fedora, Mint, OpenSUSE, Redhat, Ubuntu	Linux only
<b>openrc</b>	2-clause BSD	musl glibc	Gentoo Alpine Linux	
<b>upstart</b>	GPL 2.0	glibc	Chromium OS	Linux only

# Choose proper RFS (Root filesystem)

**Stable root filesystem**

# Root filesystem Comparison Table

Category	Maintenance Period (years)	Number of packages	C Library	Security Tracker	CI
<b>Busybox</b>	?	300 ~ 400 applets	<ul style="list-style-type: none"> <li>• uClibc</li> <li>• glibc</li> </ul>	?	?
<b>Yocto</b>	Latest release the previous two releases	It depends on meta-*	<ul style="list-style-type: none"> <li>• glibc</li> <li>• musl</li> </ul>	Y	Y
<b>Buildroot</b>	1	2000+ [42]	<ul style="list-style-type: none"> <li>• glibc</li> <li>• musl</li> <li>• uClibc-ng</li> </ul>	Y	Y
<b>Debian</b>	3 + 2 (i386, amd64, armel, armhf and arm64)	51000+	<ul style="list-style-type: none"> <li>• glibc</li> <li>• musl</li> </ul>	Y	Y

# System Development Tools

# System Development Tools Comparison Table

Root filesystem	System Development Tools	Toolchain	System Development Tools License
<b>Busybox</b>	Yocto	OE-Core	MIT
<b>Yocto</b>	Yocto	OE-Core	MIT
<b>Buildroot</b>	Buildroot	Buildroot	GPL 2.0+
<b>Debian</b>	ISAR	Debian toolchain	Metadata: MIT Others: GPL 2.0
	ELBE	Debian toolchain	GPL 3.0+
	Yocto Deby (meta-debian)	OE-Core	MIT
	Live-build	Debian toolchain	GPL 3.0+

# Why We Choose Debian [49]



## Stability

unstable → testing → stable



## Scalability

Server, Desktop,  
Laptop, Embedded devices



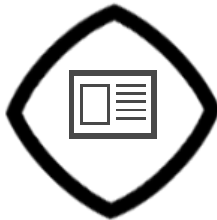
## Good system security [50]

Everything is open  
Usually, fixed packages are uploaded  
within a few days



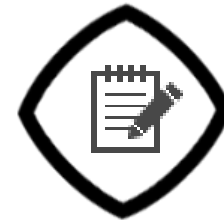
## Long term support

5 more years by Debian-LTS project  
(i386, amd64, armel, armhf and arm64)



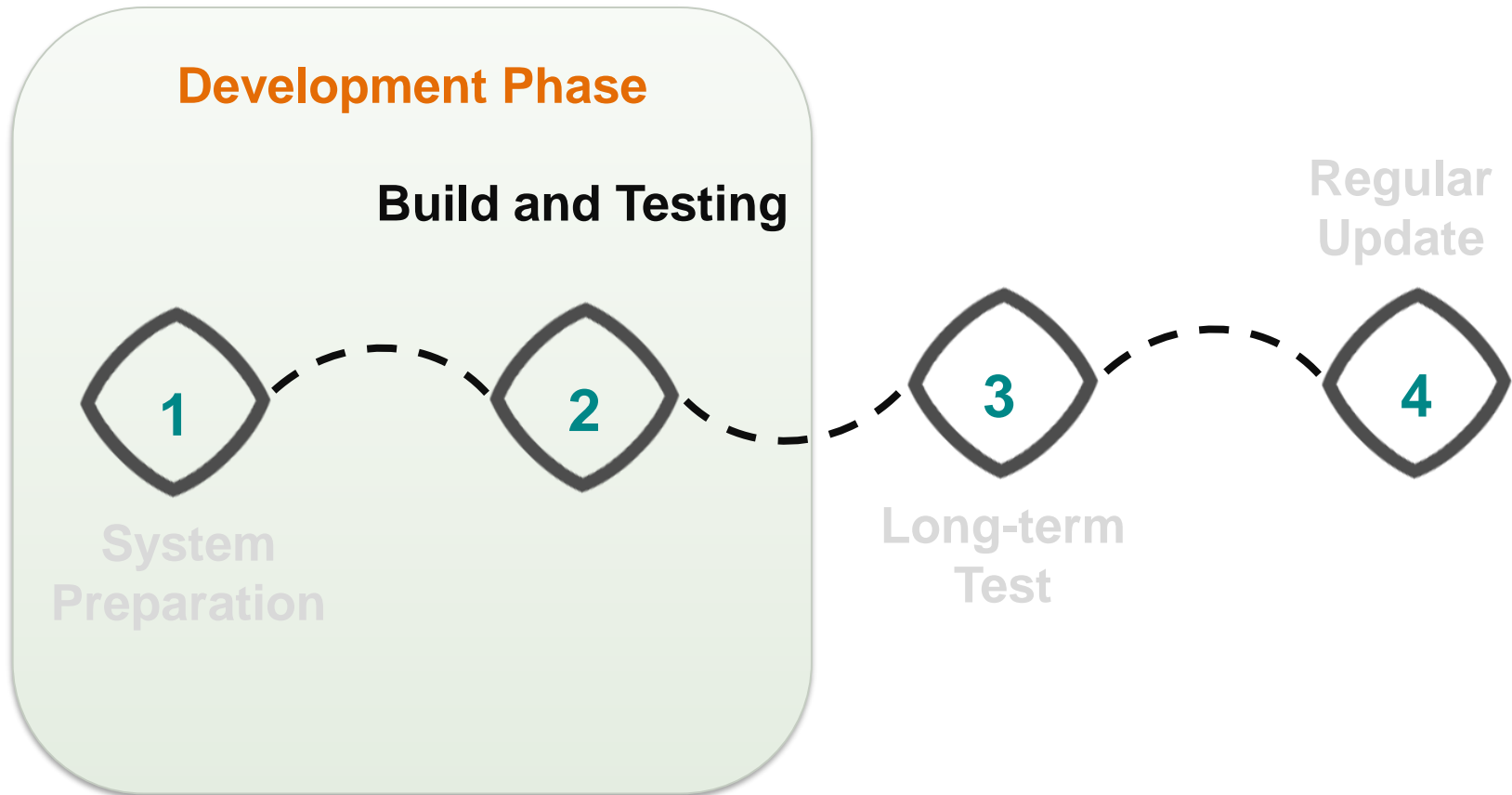
## Multiple architectures

alpha, amd64, armel, armhf,  
aarch64, hppa, i386, ia64, mips,  
mipsel, powerpc, s390, and spar



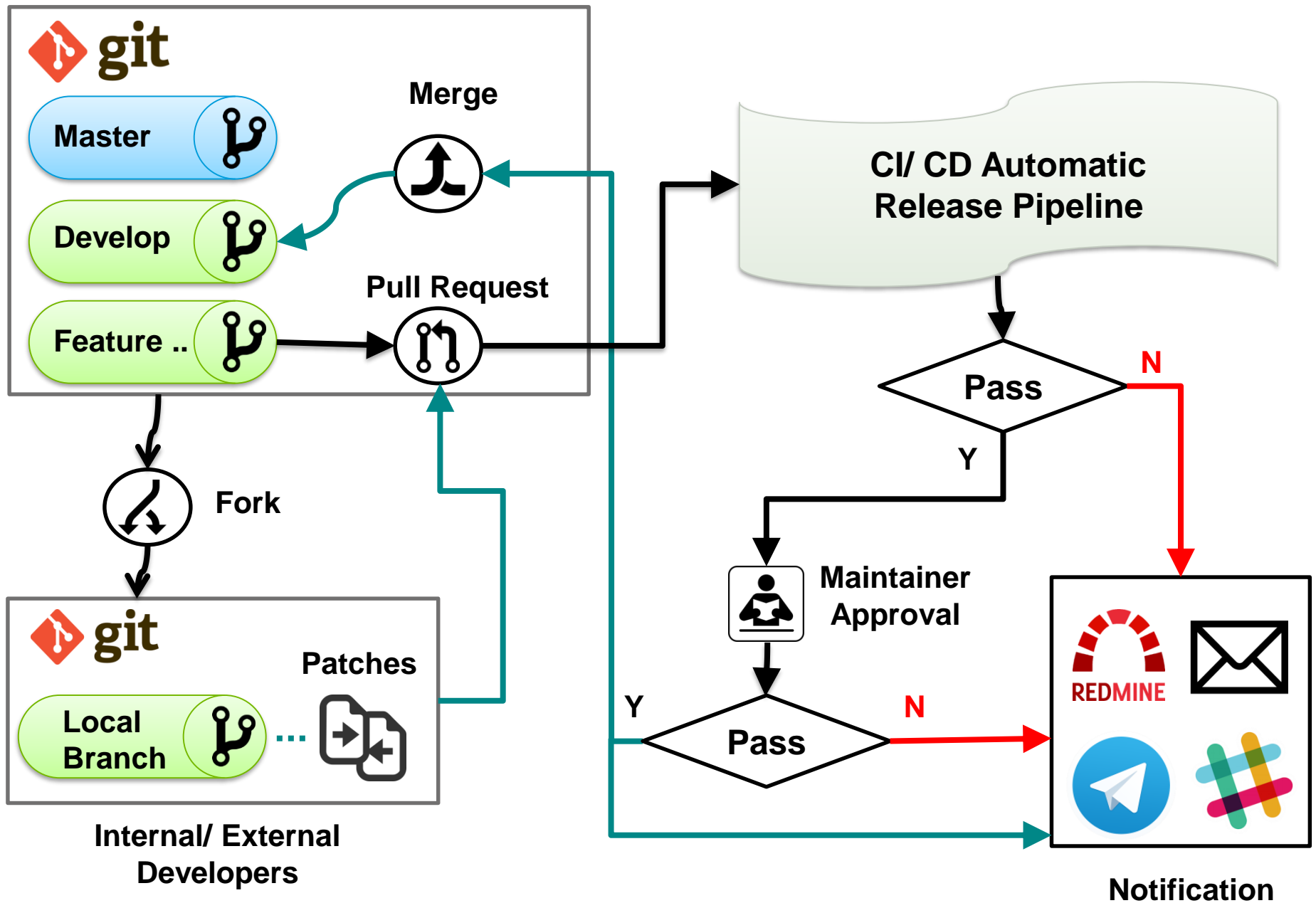
## Incredible amounts of software

Debian comes with over 51000  
different pieces  
of software with free

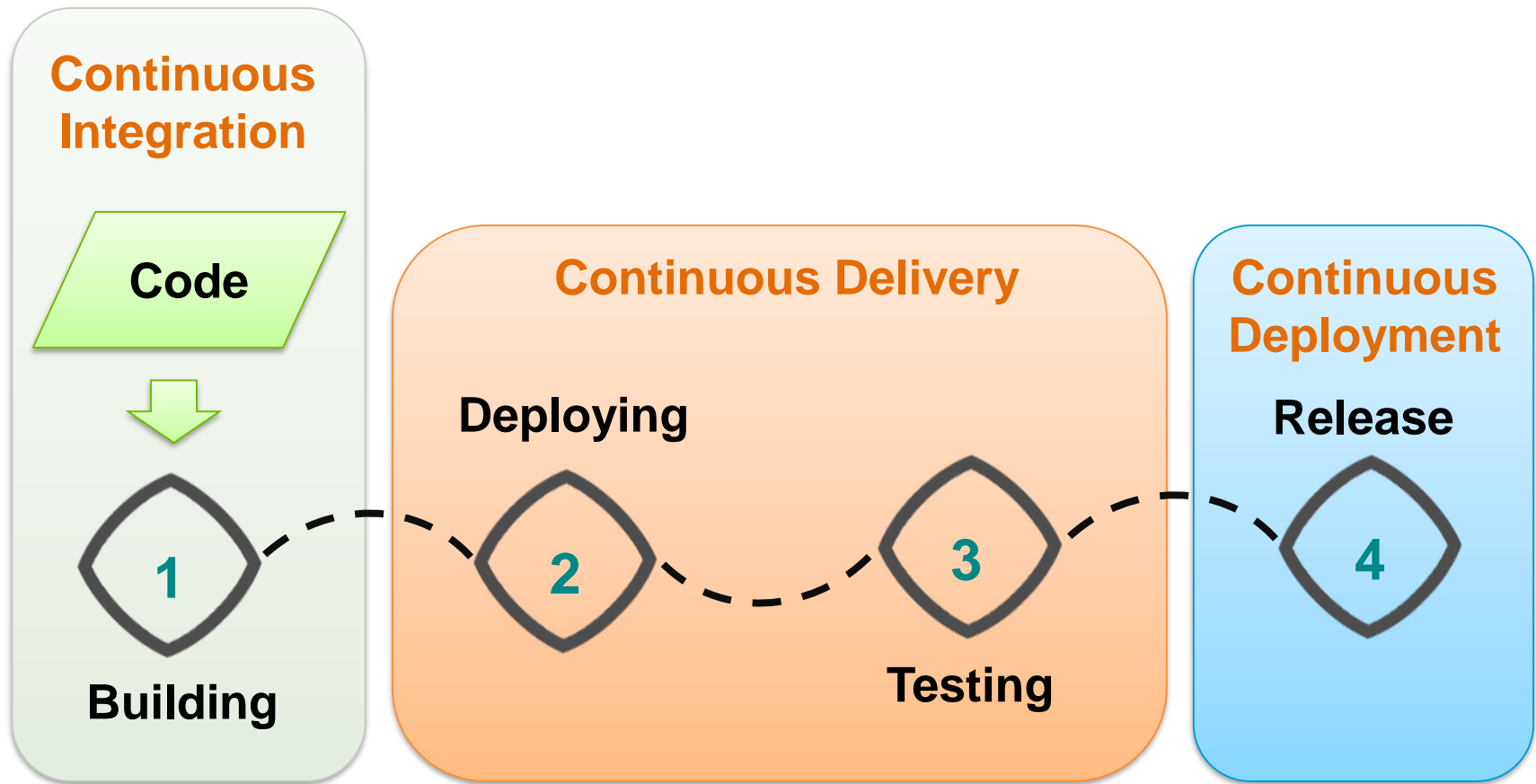


**More info:** Building, Deploying and Testing an Industrial Linux Platform  
Open Source Summit Japan 2017 [51]

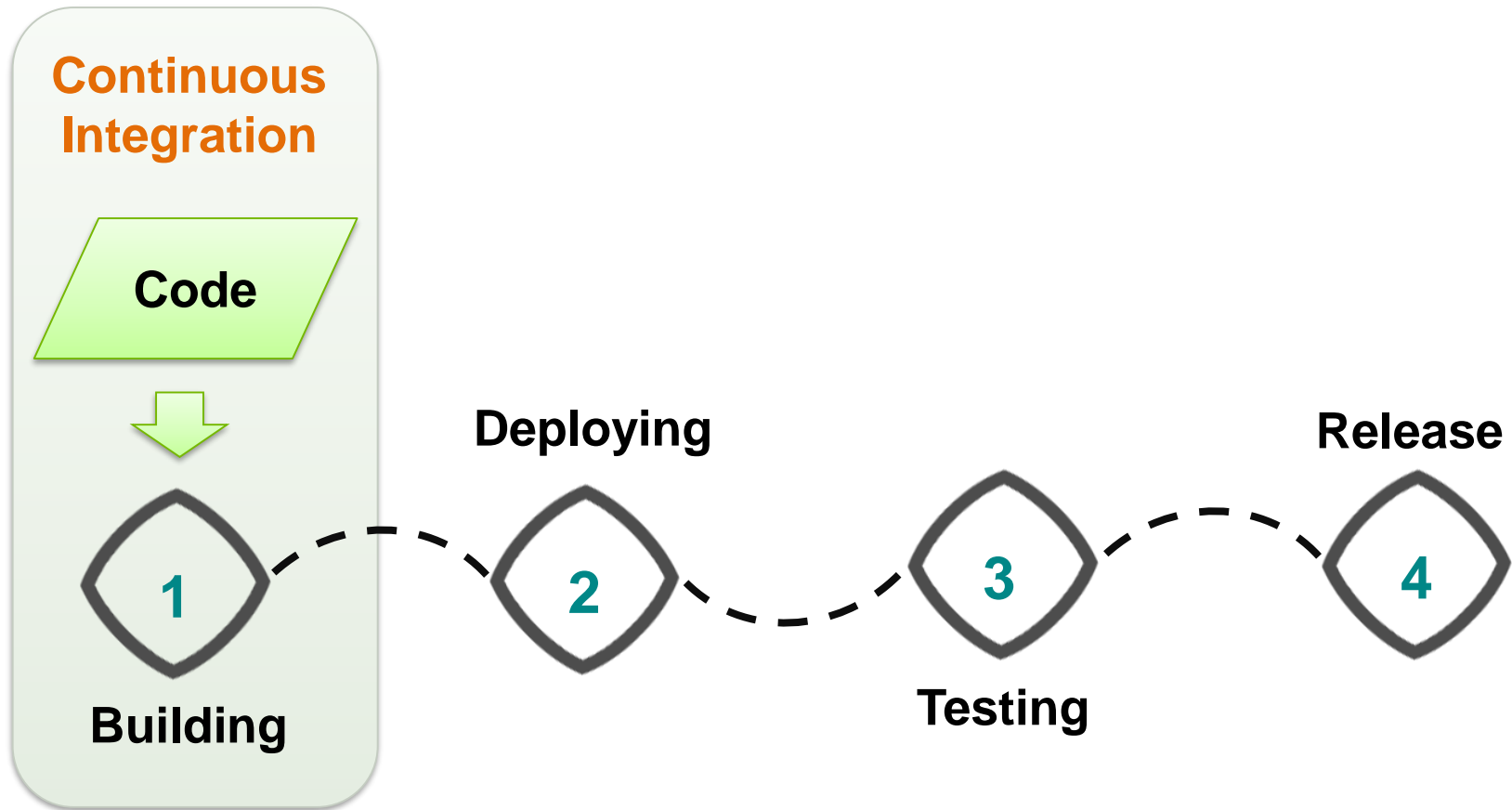


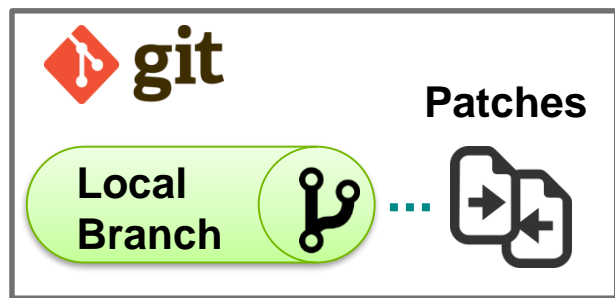


# CI/ CD Automatic Release Pipeline



# CI/ CD Automatic Release Pipeline



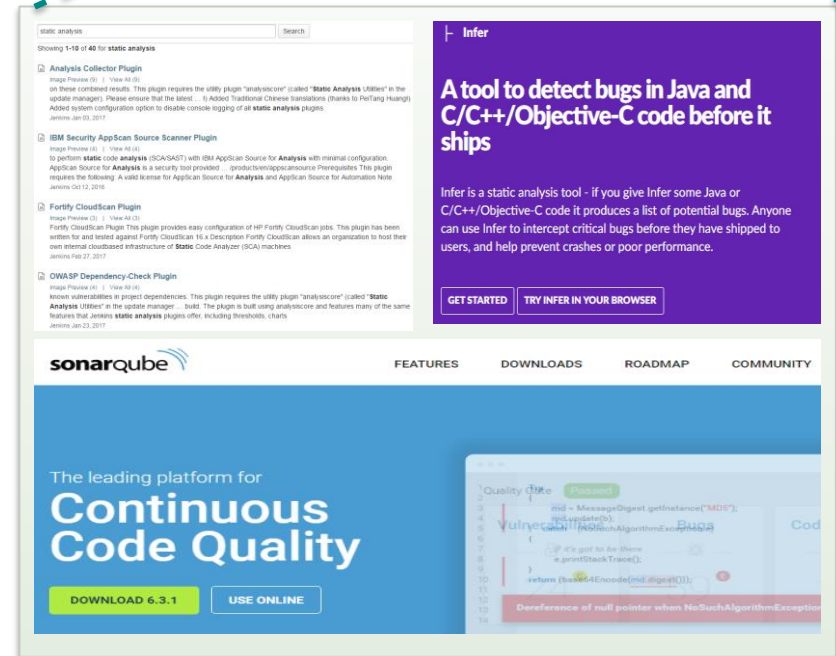
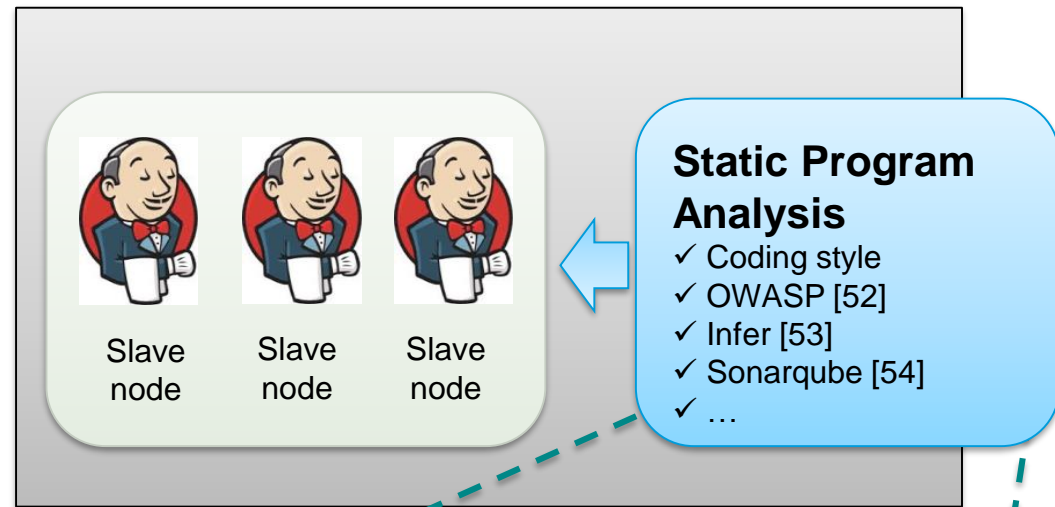


Internal/ External  
Developers



GitLab

Webhooks



# Static Testing Cases Management - Jenkins

```
Shell
#!Shell
#s
#C
ex
cp
ma
ma
ma
rn
ta
#!Shell
#s
#C
ex
cp
ma
ma
ma
rn
ta
#!Shell
#s
#C
ex
cp
ma
ma
ma
rn
ta
#!/bin/bash -x
#static code analysis
#cpd
export HEAPSIZ=1024m
cpd_run.sh cpd --minimum-tokens 100 --files drivers/cpufreq/ --language cpp --format xml > cpd.xml
make uc8100me_defconfig
make -j${$(nproc)*2}
make uImage
make INSTALL_MOD_STRIP=1 modules_install INSTALL_MOD_PATH=./kudir
rm kudir/lib/modules/*/{source,build}
tar -C kudir/lib/modules/ -cvf kudir.tar ./
```

Static  
analysis  
#1

Static  
analysis  
#2

...

Static  
analysis  
#n

THE #1 PROGRAMMER EXCUSE  
FOR LEGITIMATELY SLACKING OFF:  
"MY CODE'S COMPILING."

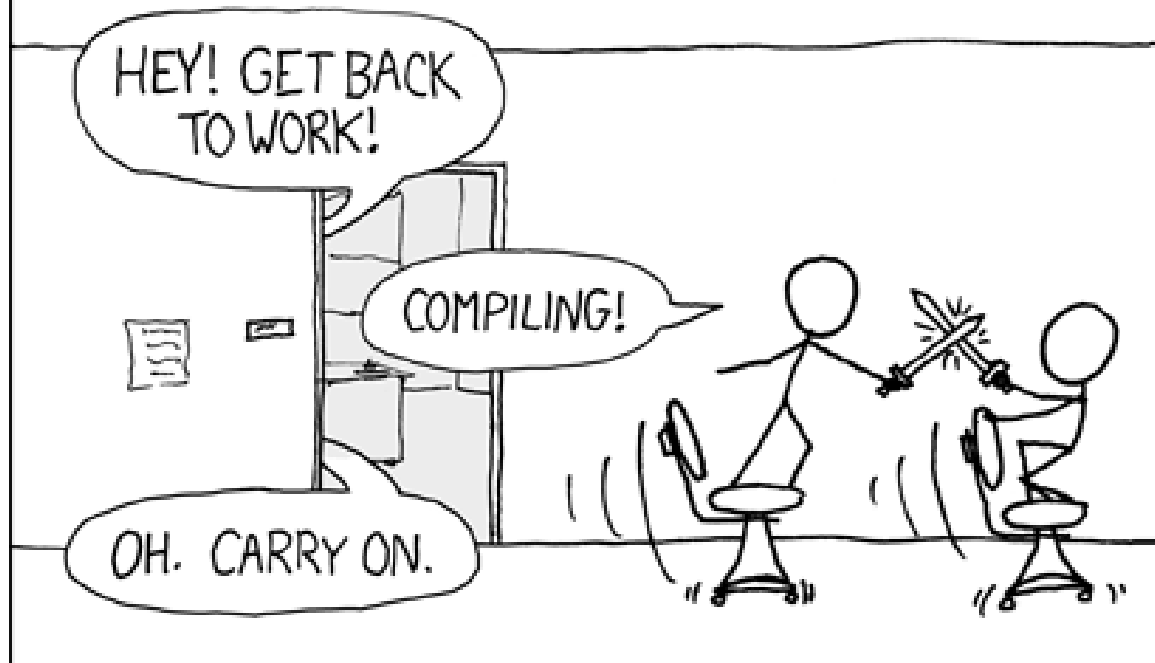


Image: [https://c1.staticflickr.com/5/4030/4438139050\\_04604b4908.jpg](https://c1.staticflickr.com/5/4030/4438139050_04604b4908.jpg)

# Distributed Compiler

- **Software**

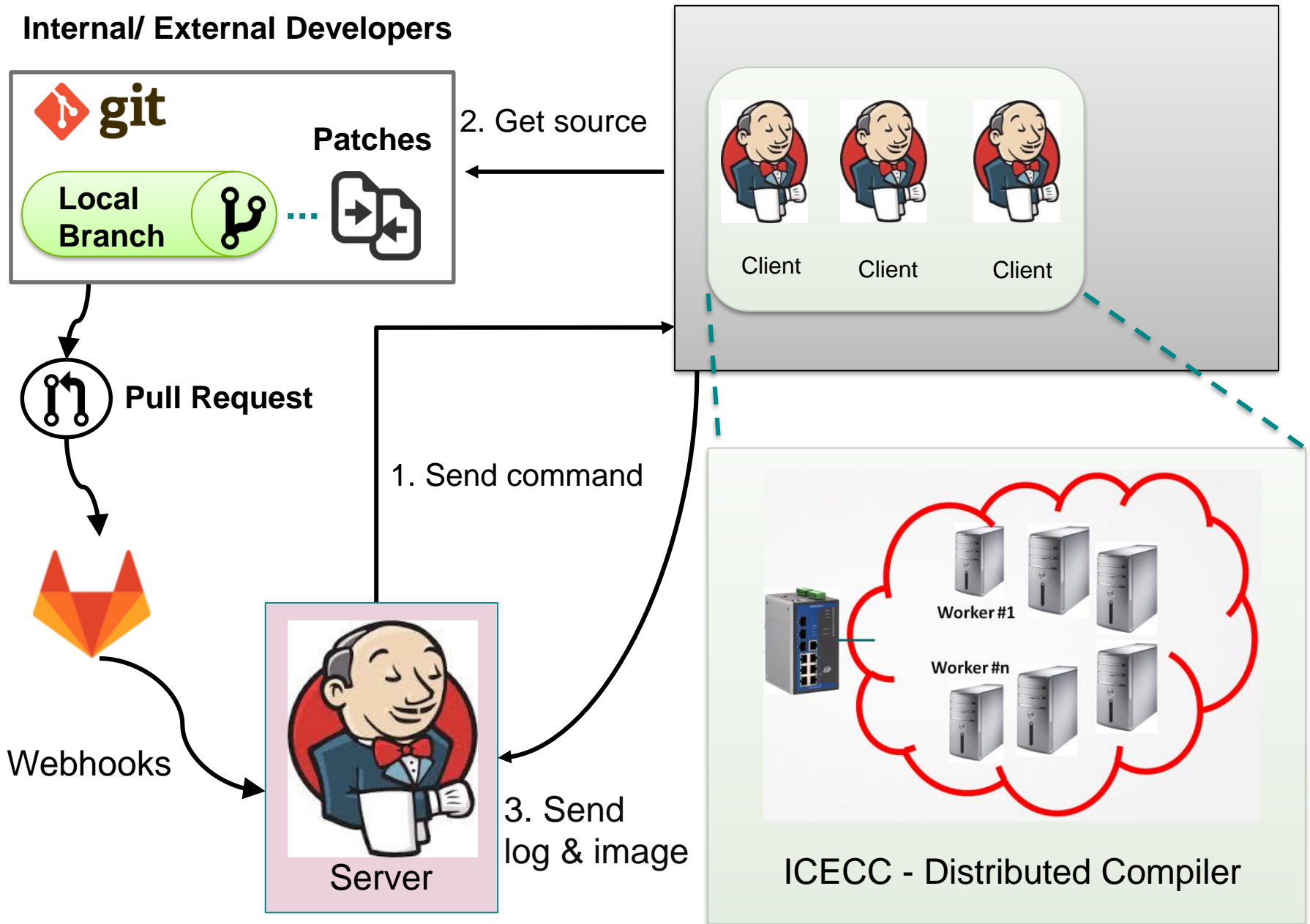
- **Icecream/ IceCC was created by SUSE based on distcc**  
[\[55\]](#)[\[56\]](#)

- Improve performance of compile jobs in parallel
    - Add dynamic scheduler of the compilation jobs
    - Support multiple platform
    - Support cross compiling

- **Hardware - for each node**

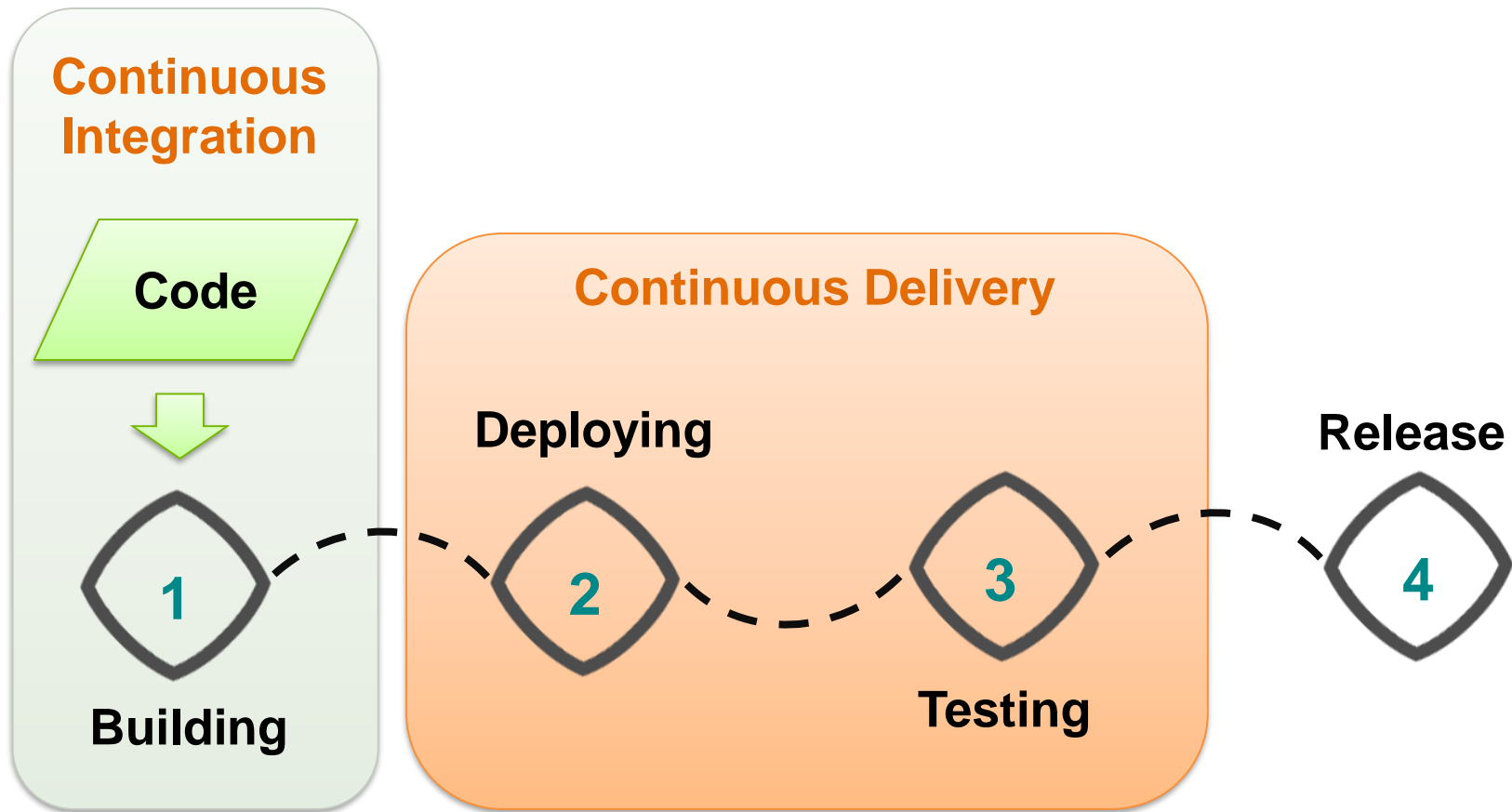
- **SSD**
  - **Large capacity memory**
  - **Gigabit LAN**

## Internal/ External Developers





# CI/ CD Automatic Release Pipeline



# Continuous Delivery – LAVA [57][58]



LAVA

2019.05.post1+stretch

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[Contents](#) »

## Introduction to LAVA

## Navigation

Use the navigation bar at the top of each page to quickly navigate between sections of the documentation; [Index](#), [Contents](#), [Page](#) and [Next](#).

## Index

The [Help Index](#) is often the quickest way to find specific sections of the documentation.

## Contents

If you are new to LAVA, the [Help Contents](#) describes several useful starting points, depending on how you expect to use LAVA.

## Page indices

Each page also has a **Page** menu for topics within the page as well as forward and back navigation to lead readers through in a logical manner.

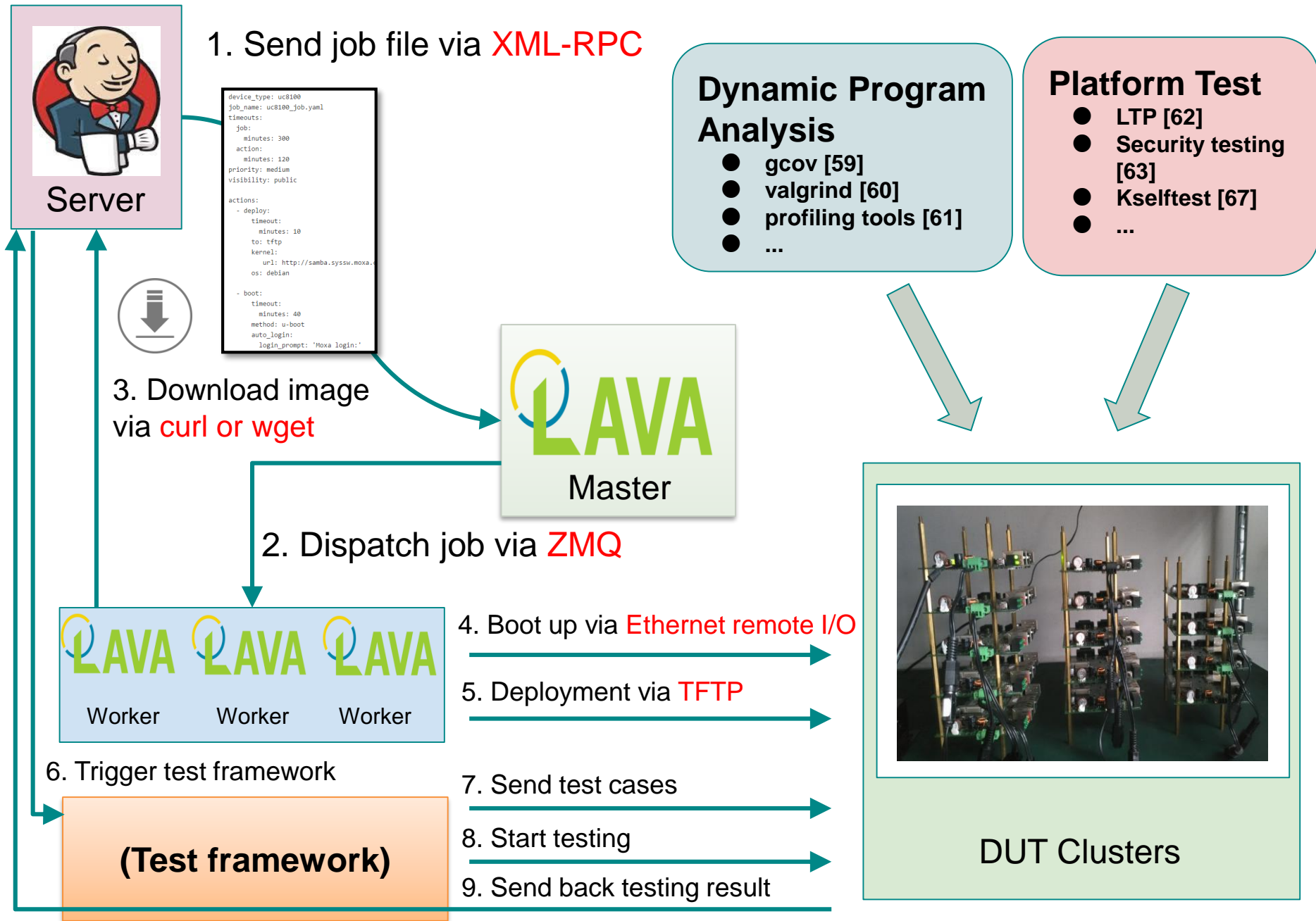
## About LAVA V2

LAVA V2 is the second major version of LAVA. The major user-visible features are:

- The Pipeline model for the dispatcher
- YAML job submissions
- Results
- Queries
- Charts
- Data export APIs

The architecture has been significantly improved since V1, bringing major changes in terms of how a distributed LAVA instance is installed, configured and used for running test jobs.

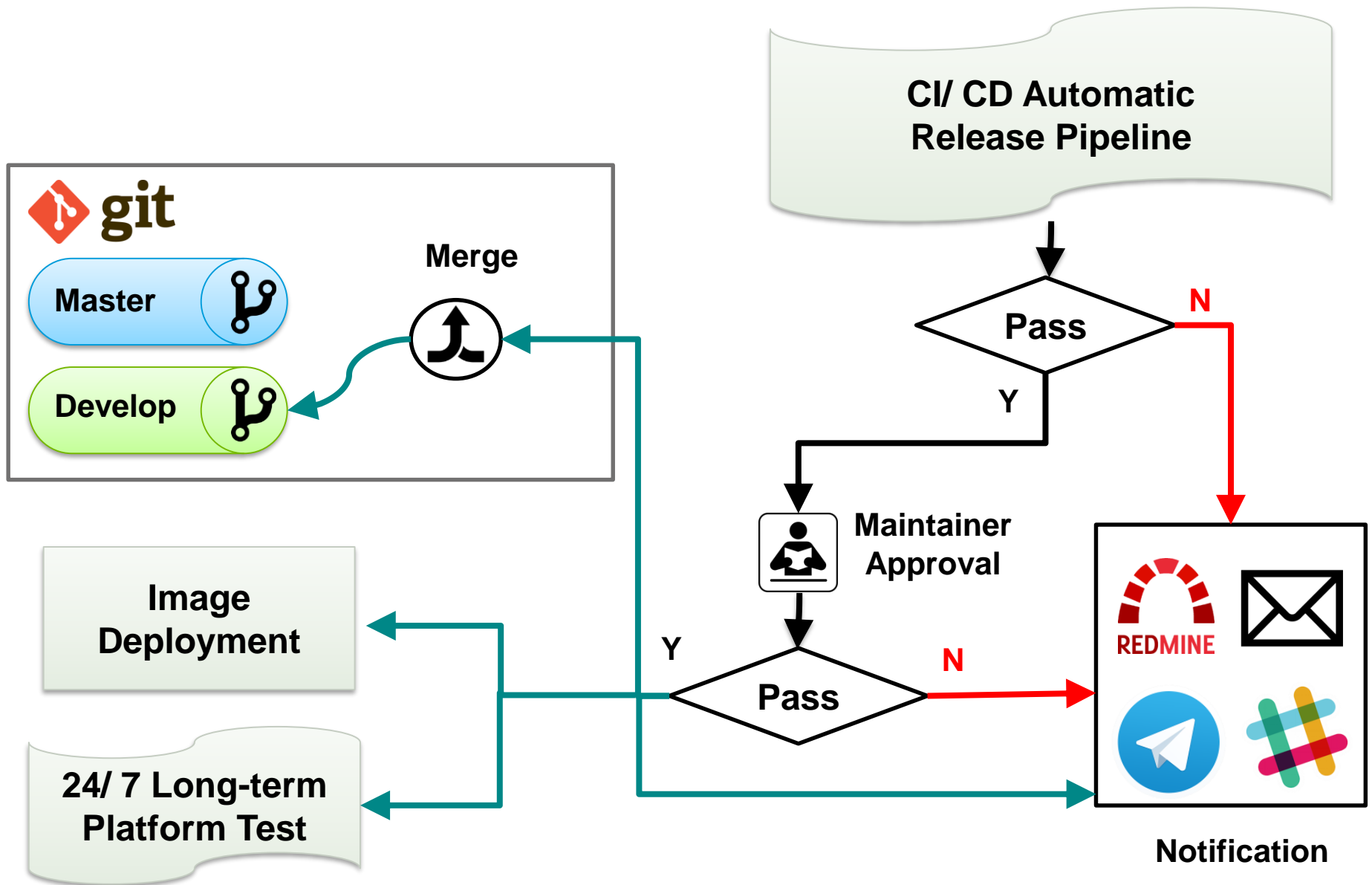




## Fuego Test System

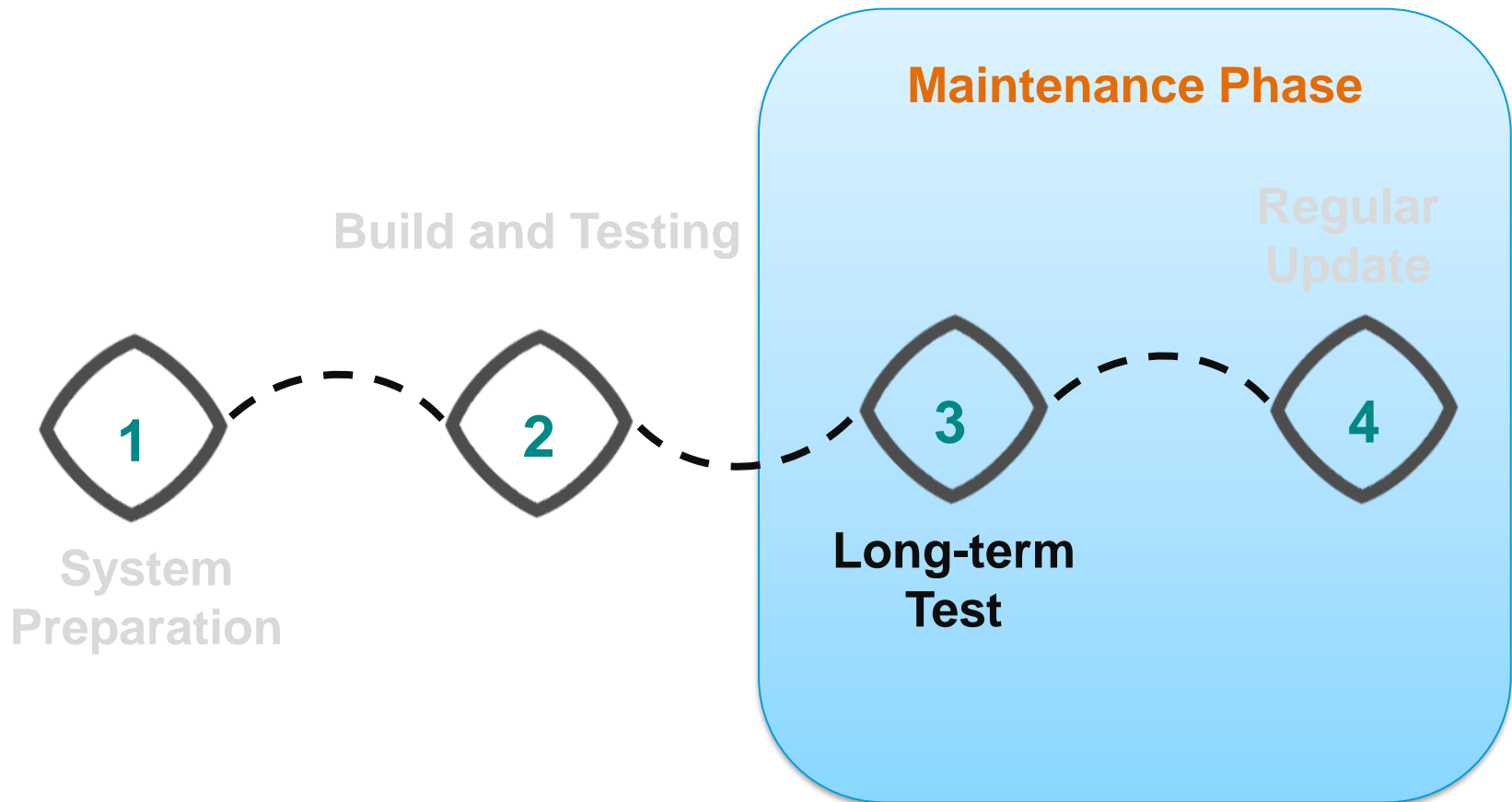
- **Test framework for testing embedded Linux**
  - **Official automated test framework for the LTSI project.**
    - BSD 3-Clause license in default
    - Over 100 pre-packaged tests
  - **Ability for 3rd parties to initiate or schedule tests on our hardware, and the ability to share our test results with others.**



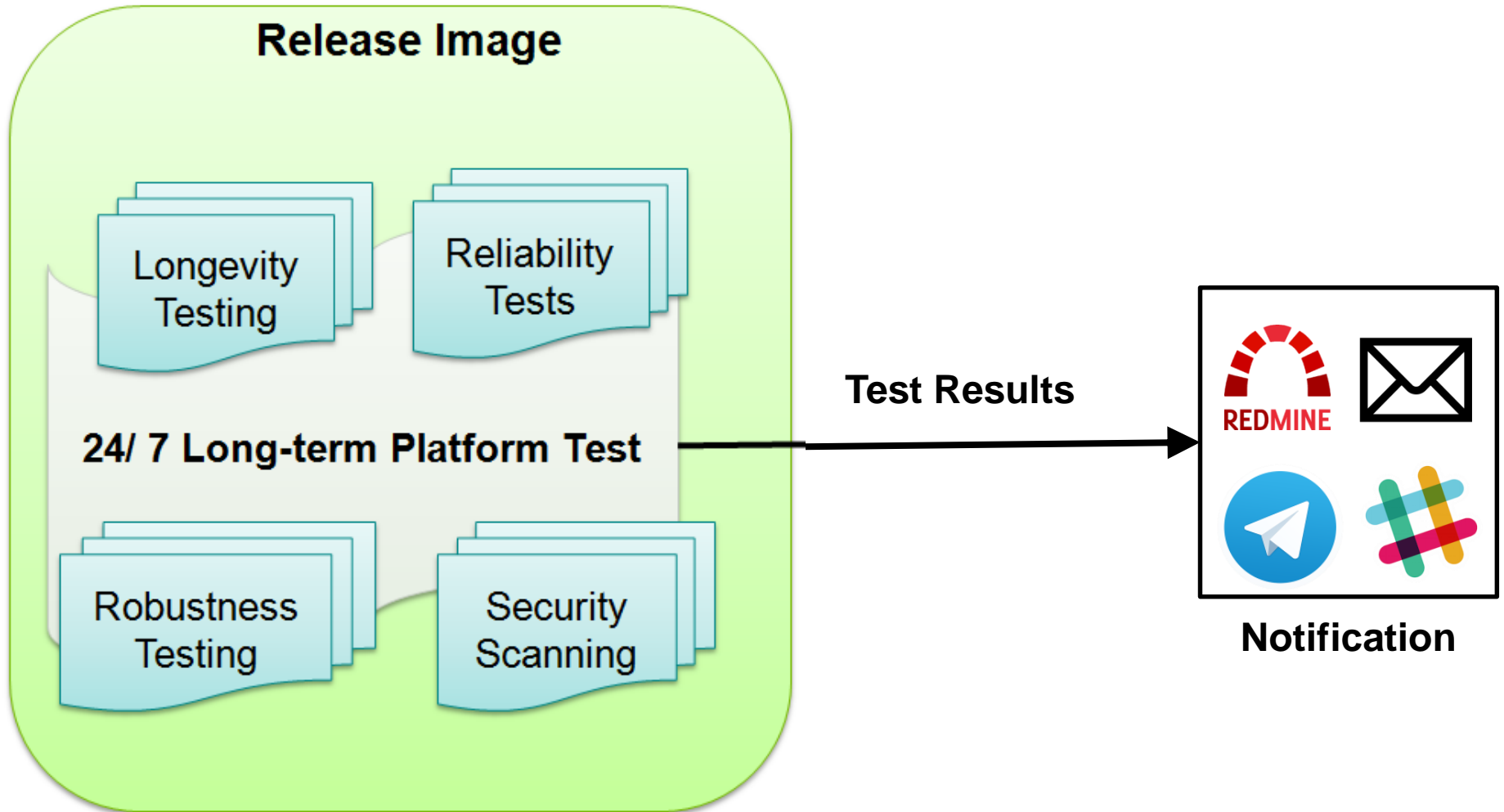


# Maintenance Phase

**Long-term Testing and Regular Update**



**More info:** Building, Deploying and Testing an Industrial Linux Platform  
Open Source Summit Japan 2017 [51]



\* Test cases are managed by test framework



# 24/ 7 Long-term Platform Test

Endurance test  
Compatibility test  
...



## Longevity

Long-term support at least **10 years life cycle** with bug fixes, new features and new hardware components



## Robustness

Robustness is the ability of a computer system to cope with errors during execution and cope with erroneous input [71]



## Reliability

Reliability is enhanced by features that help to avoid, detect and repair hardware faults [72]



## Security

Quick response in resolving CVE/ vulnerabilities and attacks in platform

# 24/ 7 Long-term Platform Test

Fuzz testing  
[64][65][66]  
...



## Longevity

Long-term support at least **10 years life cycle** with bug fixes, new features and new hardware components



## Robustness

Robustness is the ability of a computer system to cope with errors during execution and cope with erroneous input [71]



## Reliability

Reliability is enhanced by features that help to avoid, detect and repair hardware faults [72]



## Security

Quick response in resolving CVE/ vulnerabilities and attacks in platform

# 24/ 7 Long-term Platform Test

Power failure test  
Reboot test  
Regression test  
...



## Reliability

Reliability is enhanced by features that help to avoid, detect and repair hardware faults [72]



## Security

Quick response in resolving CVE/ vulnerabilities and attacks in platform



# 24/ 7 Long-term Platform Test

Daily test for CVE [63]

...



## Security

Quick response in resolving CVE/ vulnerabilities and attacks in platform

## For Stable Kernel Maintenance

# KernelCI

- **Automated Linux Kernel Testing** <sup>[73][74]</sup>
  - Detect, bisect, report and fix regressions on upstream Kernel trees before release
  - Short tests on many configurations

# Reproducible Builds <sup>[75]</sup>



## Reproducible Builds

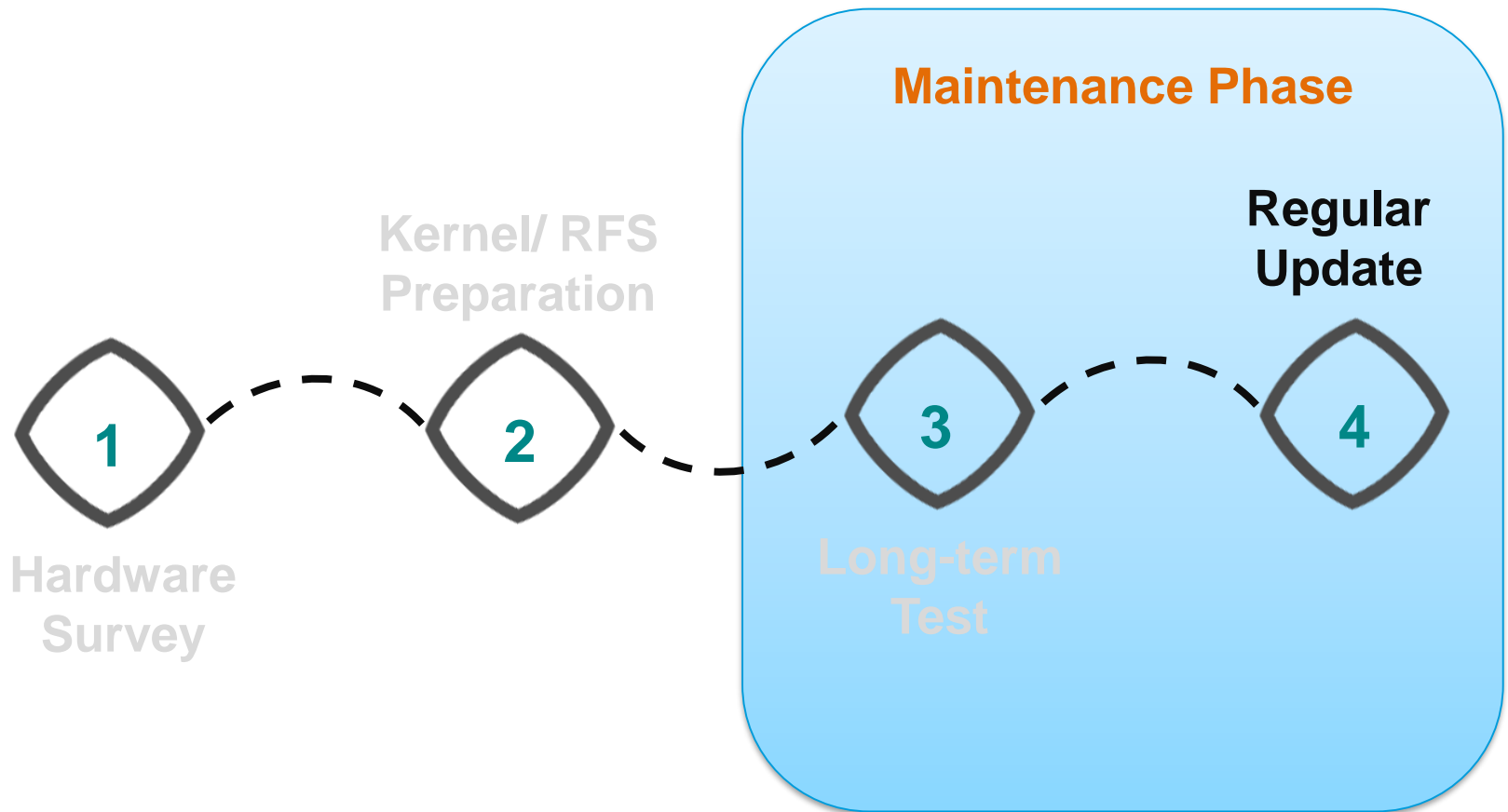
- **Create an independently-verifiable path from source to binary**
  - Ensure builds have identical results
  - Act as part of a chain of trust
  - Prove the source code has not been tampered/modified

# Open Source Testing Tools

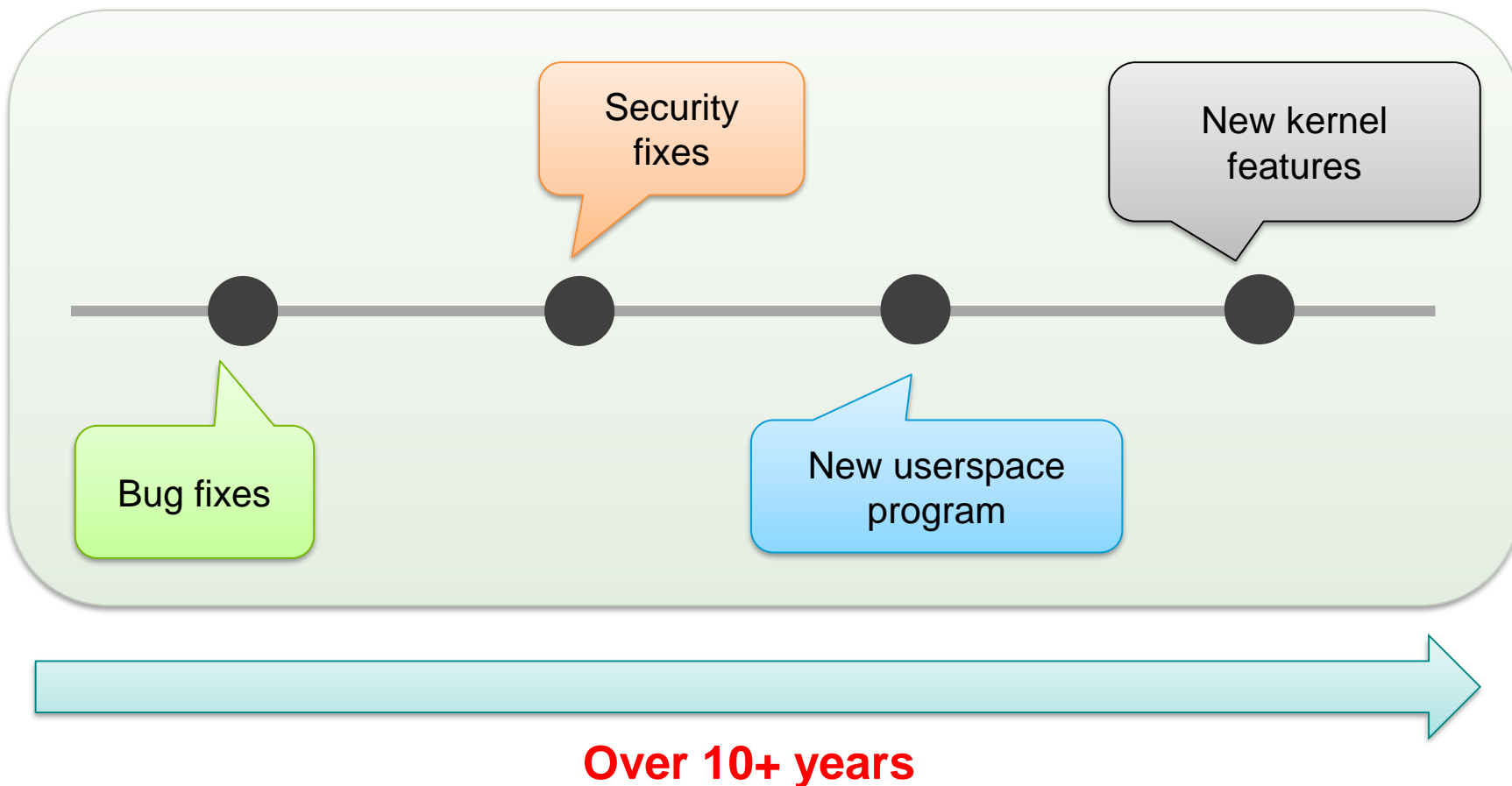
<b>Continuous Integration</b>	<ul style="list-style-type: none"><li>• Jenkins [78]</li><li>• Jenkins X [79]</li></ul>
<b>Continuous Delivery/ Deployment</b>	<ul style="list-style-type: none"><li>• LAVA 2 [57]</li></ul>
<b>Distributed compiler service</b>	<ul style="list-style-type: none"><li>• icecc [55]</li><li>• GOMA [80][81]</li><li>• distcc [82]</li></ul>
<b>Test Case Management</b>	<ul style="list-style-type: none"><li>• Jenkins</li><li>• LAVA 2</li><li>• Fuego [68][69]</li></ul>
<b>Version Control</b>	<ul style="list-style-type: none"><li>• Git with gitlab [83]</li></ul>
<b>Static Program Analysis</b>	<ul style="list-style-type: none"><li>• Coding style</li><li>• OWASP [52]</li><li>• Infer [53]</li><li>• Sonarqube [54]</li></ul>
<b>Dynamic Program Analysis</b>	<ul style="list-style-type: none"><li>• Gcov [59]</li><li>• Valgrind [60]</li><li>• Profiling tools [61]</li></ul>
<b>Security Testing</b>	<ul style="list-style-type: none"><li>• OpenVAS [63]</li><li>• Vuls [84]</li></ul>
<b>Fuzzing Testing</b>	<ul style="list-style-type: none"><li>• Syzkaller [64]</li><li>• Trinity [65]</li><li>• OSS-fuzz [66]</li></ul>

**CI/ CD/ LT are**  
**concepts of software engineering**  
**instead of**  
**tools or procedures**





# Why We Need Software Update?



● **Maintenance release**

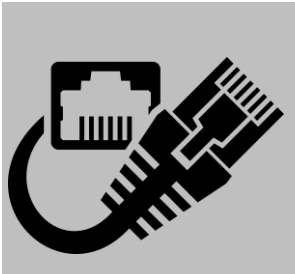
# The Components Might Be Updated

Components	Size	Update frequency	Risk
Peripheral devices firmware	< 10 MB	Rarely	Mid
Bootloader (including SPL)	< 1 MB	Rarely	High
Device tree	<100 kB	Rarely	High
Linux kernel	< 10 MB	Regularly	High
Root file system	Variant	Regularly	High
System configuration	< 1 MB	Rarely	Low
Application	Variant	Often	Low

# Characteristics of Industrial Embedded Linux Platform

-  **Harsh environment**  
Unreliable network and power supply
-  **Middle of nowhere**  
Human-less warehouse or site
-  **Bandwidth limited**  
Wireless focus
-  **Multiple version supported**  
Rollback version
-  **Multiple devices**  
Remote management
-  **Longevity**  
Long-term support at least **10 years life cycle**

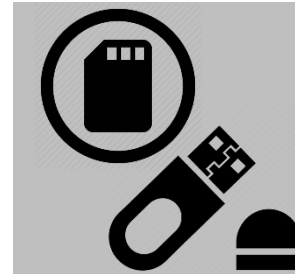
# The Media for Software Update



Wire cable



OTA



Portable  
storage



On-site

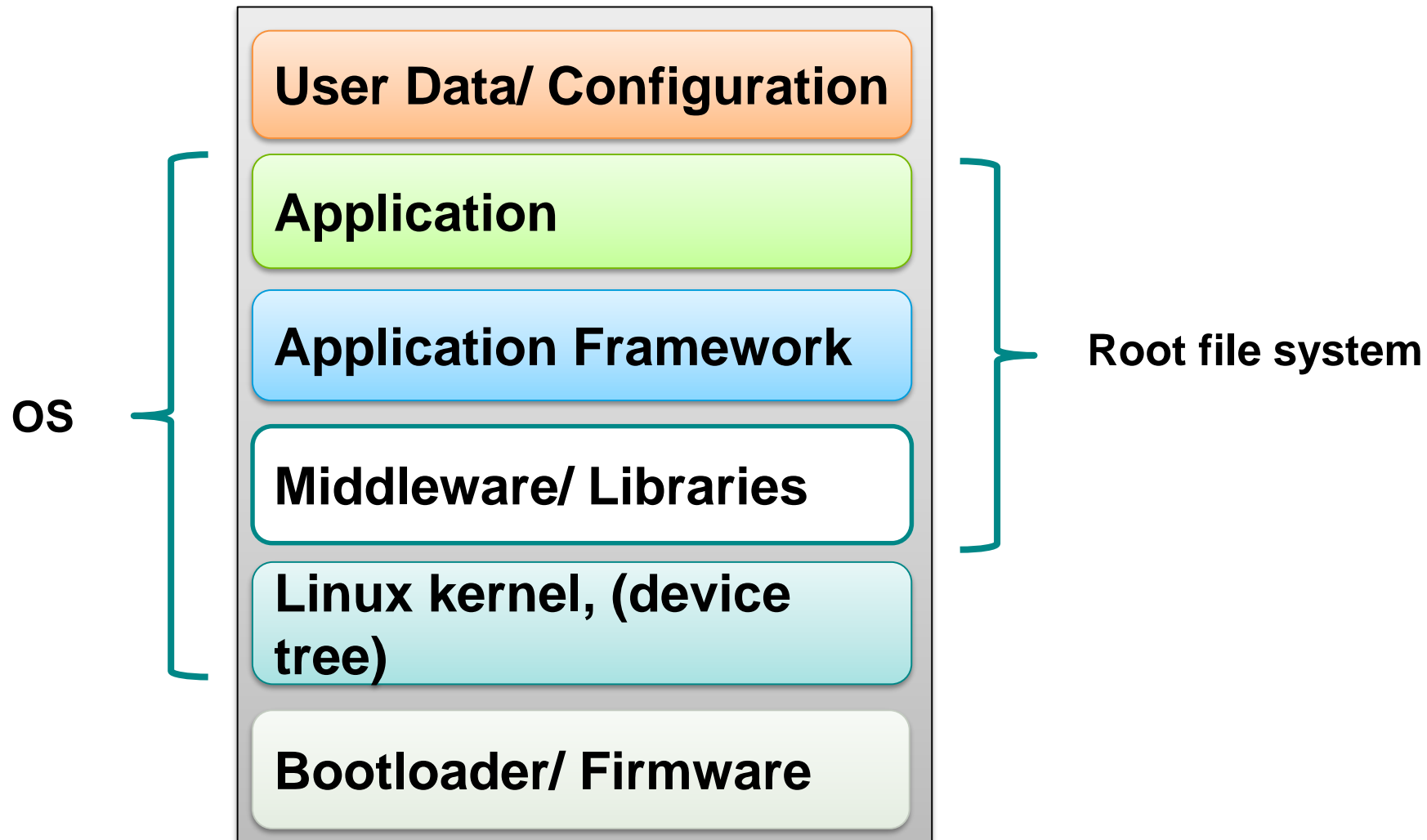
# Software Update Requirements

Basic Features	
Fail-safe	
Roll-back	
Size reduction	
Signatures	
Multiple storage type support (e.g., NOR/NAND flash, eMMC)	
Build system integration	
Remote access (e.g., OTA)	
Additional Features	
Online and offline updates	
Encryption	
Delta-updates	
Successful update detection	
Proactive updating	

# Update Approaches

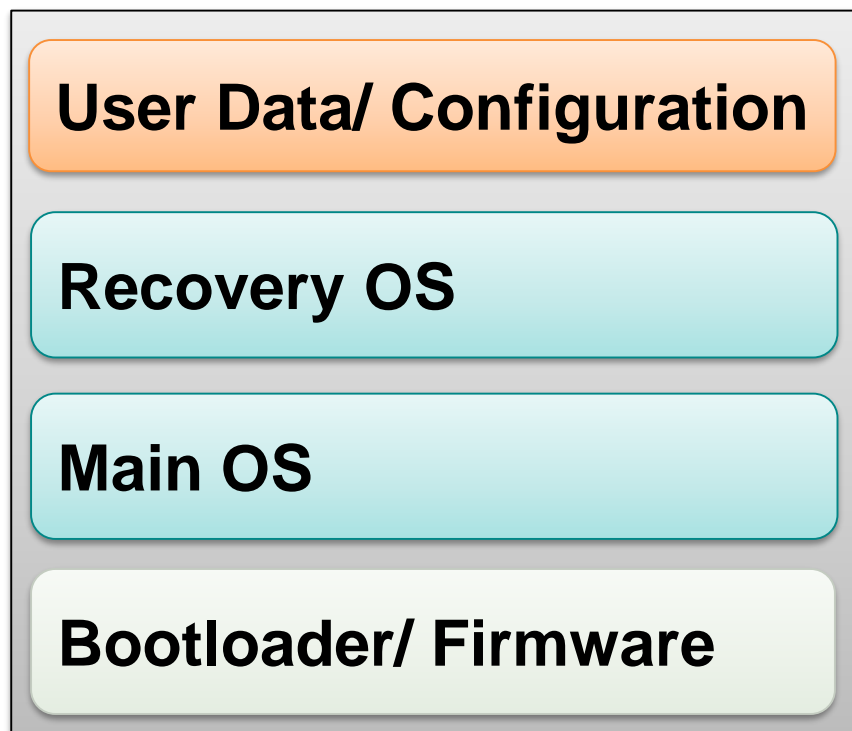
Components	Size	Complexity	Time Cost
<b>Image/ block based</b>	Large	Low	Very High
<b>File based</b>	Variant	Low	Variant
<b>Package based (e.g., deb, rpm)</b>	Variant	Low	Variant
<b>Delta based</b>	Low	Very High	Low

# Partition Architecture



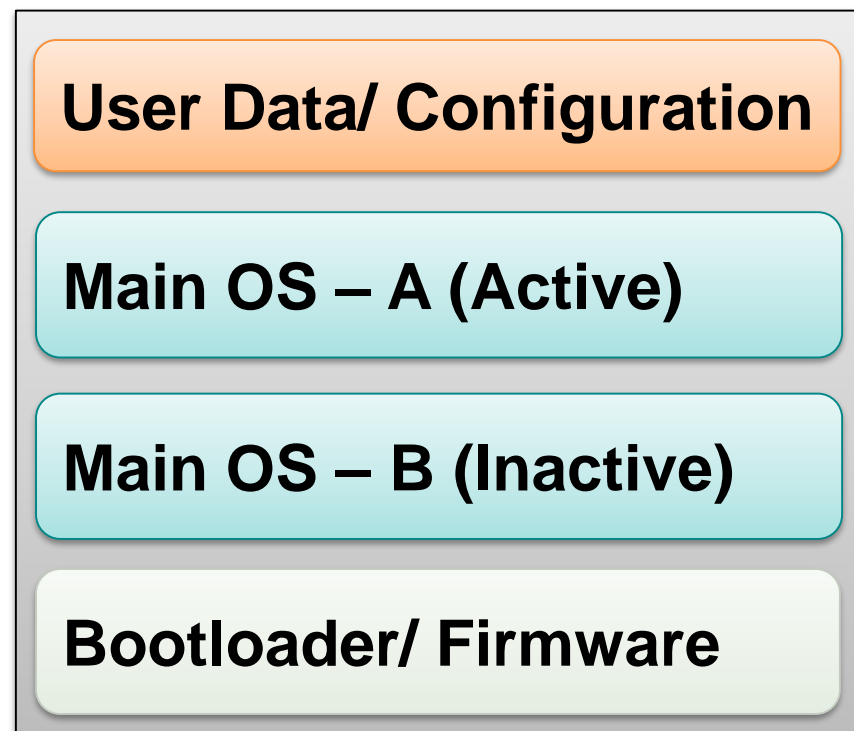


# Asymmetric/ Symmetric Firmware Updates <sup>[85]</sup>



## Asymmetric Firmware Updates

- Fail-safe
- Downtime



## Symmetric Firmware Updates

- Seamless update
- Roll-back
- Fail-safe
- Double copy of OS

# Comparison - Features

Category	Fail-Safe	Roll-Back	Delta-Updates	Signatures	Multiple Storage Type Support	Build System Integration
<b>SWUpdate</b>	Y	Y	librsync	Y	<ul style="list-style-type: none"> <li>•NOR NAND flashes</li> <li>•UBI volumes</li> <li>•SD / eMMC</li> </ul>	Yocto/ Buildroot
<b>RAUC</b>	Y	Y	casync	Y	<ul style="list-style-type: none"> <li>•NOR NAND flashes</li> <li>•UBI volumes</li> <li>•SD / eMMC</li> </ul>	Yocto/ Buildroot
<b>OSTree</b>	N	Y	archive-z2	Y	?	Yocto

# Comparison - Others

Method	Asymmetric/ Symmetric Image Updates	Type	Language	License
<b>SWUpdate</b>	Both	Image-based File-based	C99	GPLv2 With openssl exception
<b>RAUC</b>	Both	Image-based File-based	C	LGPLv2.1
<b>OSTree</b>	Asymmetric	File-based	C/C++	MPL 2.0 /LGPLv2+

# Conclusion



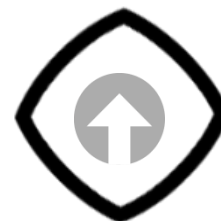
Preparedness  
Planning



Longevity, stability and  
security



Community  
Collaboration



Different approach for  
multiple target applications

# Thank You



Q & A

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